GT4000 LCD Topper & GT4010 LED Backlit Topper

Technical Specification

Issue: 10





Contents:

Introduction
General Topper Assembly4
Topper Connectivity5
Input Voltage & LED Control Connection
LCD Connection6
Onboard Graphics Media Player6
Topper Electrical Ratings
LED Sequence Routines
Functional Instruction9
Modes10
Mode Sequences11
Topper Dimensions12
Artwork Template14
3D CAD Data15
LCD Screen Spec Summary15
Base Options16
Finishes16
Towerlight16
Artwork Replacement17
Configurator/Specification Sheets

Appendix A; LCD Specification Appendix B; RS232 Communication Protocol Appendix C; GT4000 EDID Settings

Disclaimer:

The information provided within this manual is intended only to make the reader aware of the product's technical data and its use thereof. As such, Gamesman Ltd shall not be held liable for any loss or damage to the assembly or component within, arising from its misuse or from the unintended use of information or particulars included within, or any omission from, this document.

Design and specifications are subject to change without notice.

Failure to observe the interface requirements specified in this document may result in damage to the electronics and resultant performance characteristics of the product.

Document Revision Control:

Issue #	Date Released	Specific Changes	
01	29.03.12	Released from Issue 'Draft'	
02	05.07.12	RS232 Communication Protocol added (Appendix C) Assy P/N GFA02320 added	
03	09.08.12	Video input resolution data added (Appendix D)	
04	04.09.12	GT4010 pin outs added - now accepts 12v or 24v Input	
05	15.07.13	Towerlight adapter option added	
06	17.03.14	GT4000 onboard memory/media player option added	
07	01.04.14	Candle extension cable pin-out added	
08	04.08.16	High brightness panel option added LED sequence selection section updated	
09	20.06.17	RGB LED functional instruction section updated Configurator sheets updated	
10	30.10.17	Configurator sheets updated	

Introduction:

The GT4000 & 4010 Toppers are our latest in a wide range of exciting topper products. The GT4000 is a fully controllable 18.5" LCD topper and the GT4010 consists of a backlight matrix of bright white LEDs. They are both designed to be mounted on top of gaming machines/cabinets within the casino and/or AWP sector. The topper fundamentally acts as an initial attention grabber, as well as having the ability to promote the machine in question and conveying the game's design intent.

Gaming manufacturers utilising this topper design should expect to see heightened game pleasure and positive feedback from consumers.

The main benefits of the Gamesman GT4000 LCD and GT4010 LED Topper include:

- Injection moulded components for strength and durability
- Bright RGB periphery bezel illumination
- Bright white backlight matrix to illuminate the GT4010 central artwork
- Good variety of standard (or custom) RGB LED sequences
- RGB sequences selectable via manual rotary switch board (available as a separate orderable item) or through live gameplay via RS232 communication protocol
- 12v / 24v DC Input
- Optional standard mounting base or custom designs to suit your specific cabinet
- Towerlight compatible blanking plate supplied and an optional adapter kit fitted for classic round candles
- Stream video/graphics on the high quality 18.5" 16:9 LCD TFT standard (LED Backlit) screen or high brightness version
- VGA, DVI-D and HDMI video connectivity options for LCD connection
- Media player option for locally stored on-board flash memory for LCD graphic content (SD Card, Compact Flash, USB stick compatible)

General Topper Assembly:



Topper Connectivity:

- Input Voltage & LED Control Connection

The topper will be supplied with a main harness that exits from the bottom with two connectors. The 12way connector has the following pin-out configuration for connection to the cabinet. Both the GT4000 & GT4010 can be supplied with 12v and/or 24v, assuming the correct configuration option is selected at the time of ordering (see configurator sheets on page 19 & 20).

GT4000 24v Version Only

PIN #	FUNCTION	
1	24v	
2	24v	
3	SPI GND	
4	SPI SS	
5	SPI SDO	
6	RS232 RX	

GT4000 & 4010 12v & 24v

PIN #	FUNCTION	
1	12v	
2	24v	
3	SPI GND	
4	SPI SS	
5	SPI SDO	
6	RS232 RX	

PIN #	FUNCTION
7	GND
8	GND
9	SPI SDI
10	SPI SCK
11	RS232 GND
12	RS232 TX

PIN #	FUNCTION	
7	GND	
8	GND	
9	SPI SDI	
10	SPI SCK	
11	RS232 GND	
12	RS232 TX	

Connect pin#1 OR pin#2 - NOT both

This 12way connector p/n on the harness exiting the topper is:

Molex Housing P/N:	43020-1201
Molex Terminals P/N:	43031-0001

To connect to the Gamesman harness, the customer requires:

Molex Housing P/N:	43025-1208
Molex Terminals P/N:	43030-0001

The other smaller 6way connector exiting the topper is to connect the Gamesman RGB Periphery LED Sequence Switch PCB that enables the customer to manually change the LED bezel sequences and colours. More details on this can be found on page 9.

GT4000 LCD & GT4010 LED Backlit Topper Technical Document Issue: 09 (20.06.17)

- LCD Connection

Video content can be streamed to the LCD via VGA, DVI-D or HDMI. Such cables will be included with the topper upon selection of the required Cable through the Topper Specification Sheet, and exit from the bottom along with the aforementioned main harness. The optimum resolution for graphics/video is 1366 x 768 (see full LCD spec within this document for more info). The connected PC (or media server) should therefore be set to output this resolution. The internal LCD AD board will not auto-scale or auto-adjust the image resolution.

- On-board Graphics Media Player

For those who cannot stream live graphics to the LCD from a central server or via the game, we have another solution available.

A media player option can be selected when ordering which enables the topper to display still graphics or video from a range of data inputs including:

- o SD Card
- Compact Flash
- o USB

These inputs are accessible on an extension board that exits the bottom of the topper along with the power cables. This input extension board is housed within a plastic moulding, the connection cables approx. 1m in length enabling it to be secured to the inside of the EGM where necessary;



The content from one of the above listed formats will play on a continuous loop as long as it is plugged into the extension board. The graphics can be changed in the field by replacing the SD Card/USB stick/Compact Flash on site.

The topper will accept most of the common types of data file, listed in the main parameter table below;

		MPG、MPG-1、MPG-2、MPG-4、AVI、MP4、DIV、	
	Video Format	TS、TRP、MKV、MOV、WMV、RM、RMVB	
Support Format	Picture Format	JPEG、 BMP	
	MAX resolution	1920*1080	
Video Decode	Color Depth	24bit	
	Maximum frame	30frm/s	
	MAX Data Rate	USB2.0 device:30Mb/s	
Power supply		DC12V /300mA	
Power consumption		< 3W	
USB Transmission speed		USB2.0,Max 480Mbps	

The media player extension input PCB is mounted within a cover moulding that includes fixing points to enable attachment within the cabinet. The mounting details are below;



GT4000 LCD & GT4010 LED Backlit Topper Technical Document Issue: 09 (20.06.17)



For any further information on this on-board media player feature please contact Gamesman.

Topper Electrical Ratings:

Typical electrical ratings for both the LCD and LED Backlit toppers are shown below;

Parameter	Value
Max. Current Consumption - LCD	0.7A @ 24v
Max. Current Consumption - Bezel LEDs	0.5A @ 12v
Max. Current Consumption - Backlight LEDs	1.43A @ 12v
GT4000 Max. Power Draw	22.80W
GT4010 Max. Power Draw	23.16W

LED Sequence Routines:

The topper bezel consists of x64 high quality RGB LEDs in both the GT4000 and GT4010 variants that completely surround the centre display and the topper can be supplied with a range of standard demo or customer-specific LED sequences loaded on-board at the time of manufacture.

For the GT4010 LED backlight variant, the x209 white central display LEDs are on/off only.

- Functional Instruction

There are two methods of changing the RGB LED sequence and colours illuminating the periphery bezel of the topper as explained below;

 <u>Manual Selection</u>: Plug in the switch PCBA (available to order separately) into the 6way connector on the topper harness. Press the black button for 3seconds to enter 'EDIT' mode, then turn the rotary dial to change the sequence from 0-9 and press the button to change the colours used in that sequence to your desired effect 95 colour groups available). Turn the topper off and unplug the switch PCBA. Upon power up, the topper will remember the last sequence and colour selected, and the same switch PCBA can be used to change another topper in the same fashion. To reset the topper to factory defaults, press and hold the colour button for 5 seconds.



2. <u>**RS232 Selection:**</u> A stored sequence can also be selected during live gameplay by the host computer via RS232. Refer to the appendix section for this communication protocol.

Important Note: At the time of manufacture toppers are loaded with firmware which correlates to one of the above options. It is therefore important that the anticipated method of control is highlighted to the Sales team when ordering the top level topper assembly. The topper spec selection sheet can also be used to specify which option is required (see pages 19 & 20). It is possible to use the same firmware/topper to select sequences manually as well as via RS232 but the unit will only remember the last sequence used (if turned off and on again) for the appropriate matching method of control.

- <u>Modes</u>

The standard sequences pre-loaded into the topper are explained below:

- A) **Cascading Fountain:** All three colours are used, in the order they appear in the below table, in a 'fountain' effect in which the colours cascade from the top (centre) of the topper to the bottom, on both sides in blocked lines of colour approx. 100mm long. The colours generate from the top and disappear once they meet again at the bottom.
- B) Tricolour Chase: Three colours in each colour group illuminate 1/3 of the bezel - each in solid colour and chase round initially in a CW motion, before pausing and returning in an ACW movement.
- **C)** Rotating Intermittent Flash: One colour is used at a time rotating CW, with intermittent LED flashing. This animation uses each of the three colours of the specific colour grouping in the order they are listed below. The illuminated LED sections are larger than the non-illuminated LED areas, although all are equally spaced.
- D Double Colour Fill: A small section (2 LEDs) lights up at the top and bottom of the topper & moves round in a CW direction. The background is a different colour and this colour is filled and covered with the small section colour from two directions until the topper is full of the small section colour.
- E) Double Colour Chase: A small section (2 LEDs) lights up at the top of the topper and moves down in two directions. There is another colour as background, the small section colour moves to the bottom of topper then returns to the top of the topper.
- F) Double Colour Roll & Fill: One colour as the background, then another colour begins to fill from three small sections (1 or 2 LEDs) in CW direction. Once the topper is full of the small section colour, it will return in ACW direction. Another mode: when the topper is full of the small section colour, the background colour will begin to fill in the same fashion (beginning with 1 or 2 LEDs) in CW direction and then return in ACW direction.
- **G)** Single Colour Diffuse: One colour is lit up in a small section in different areas of the toppers (bottom, top left and top right) and then begin to diffuse in two directions. Once the topper is full of this colour, it will reverse the animation and return to three sections. Three colours are used in a colour group.
- **H)** *Flag Mode:* Different national flags are displayed in a cycle, when the push button SW2 is pressed the flag changes in this order:

- Mode Sequences

The below table shows what and how each sequence (and switch position) will perform. The letters in column 2 relate to the modes outlined above and automatically scroll from one to the other in the order listed (unless only one sequence is shown in which case it remains on that one sequence). All sequences/modes start with the default Green White Red colour group. This colour can be changed by pressing the push button switch and after 5 seconds, the selection will be stored in memory.

Switch pos.	Sequence	Colour group,	Notes
0	ABCG	GWR,RGB,RYW,RWB,RCY	
1	DEF	ONLY BLUE WHITE	
2	A	GWR,RGB,RYW,RWB,RCY	
3	С	GWR,RGB,RYW,RWB,RCY	C is LIGHT BLUE
4	АВССН	GWR,RGB,RYW,RWB,RCY	
5	G	GWR,RGB,RYW,RWB,RCY	
6	Н	ITALY, RUSSIA, SPAIN, FRANCE, AUSTRIA	
7	АВСДЕСН	GWR,RGB,RYW,RWB,RCY	D & E, - BLUE & WHITE
8	В	GWR,RGB,RYW,RWB,RCY	
9	ABCDEG	GWR,RGB,RYW,RWB,RCY	D & E, - BLUE & WHITE

Please contact us if you wish to request any custom sequences (or specific flag colours etc). We can store a maximum of 10 full sequences on the standard topper memory chip (specific sequence length and complexity dependant). This even includes constant static full colour modes.

Topper Dimensions:







NOTES:

- MATERIAL 3.00 THK ACRYLIC SHEET
 FINISH NONE
 DRAWING VIEWED FROM PLAYERS PERSPECTIVE OUTSIDE OF TOPPER (PAINT TO BE ON INSIDE)

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DRAWN Uni R.LOFFLER C DATE	t 6, Crompton Fields, Crompton Way Crawley, West Sussex, RH10 9QB, UK Tel: +44(0)1293 418888 Fax: +44(0)1293 418880 MATERIAL	SEE NOTES	I OLEKANCES UNLESS OTHERWISE SPECIFIED: 0.00 DIMS ±0.13 - 0.0 DIMS ±0.40 ANG ±0.5°, DRAFT ±1° PER SIDE	TITLE GT4010 LED BA	CKLIGHT TOPPER	SIZE SHEET A2 1 or 1		
04/04/2011 3	http://www.gamesman.co.uk 4	SEE NOTES 5	- DENOTES INSPECTION DIMENSION	ARIWORI 6	TEMPLAIE 7		8	

3D CAD Data

3D simplified CAD Data of both the GT4000 LCD and GT4010 LED Backlight Toppers are available upon request. Please contact Gamesman directly if you wish for these files.

LCD Screen Options

During 2016 Gamesman has introduced a new 'Enhanced Brightness' specification screen as an option alongside our original 'Standard Brightness' panel. This new screen utilises all the same successful features found on our existing panel but now with an increase in 'White Luminance' from 250cd/m2 to 350 cd/m2(Typ) along with enhanced viewing angle.

To discuss samples of the new 'Enhanced Brightness' GT4000 please contact one of our sales representatives.

LCD Screen Specification Summary

Below is a table listing the main specifications of the 18.5" TFT supplied within the GT4000 Topper. A full specification can be found in Appendix A.

ITEMS	Unit	SPECIFICATIONS
Screen Diagonal	[mm]	470.1(18.51")
Active Area	[mm]	409.8 (H) x 230.4 (V)
Pixels H x V		1366(x3) x 768
Pixel Pitch	[um]	300 (per one triad) × 300
Pixel Arrangement		R.G.B. Vertical Stripe
Display Mode		TN Mode, Normally White
White Luminance (Center)	[cd/m ²]	250 cd/m ² (Typ.)
Contract Patio		1000 (Typ.)
Contrast Ratio		1000 (Typ.)
Optical Response Time	[msec]	5ms (Typ., on/off)
Nominal Input Voltage VDD	[Volt]	+5.0 V (Typ)
Power Consumption	[Watt]	VDD line: PDD (typ)= 1.75W, All black pattern at
(VDD line + LED line)		60Hz
		LED line : PBLU (typ) = 7.2W
		Total : 8.95W
Weight	[Grams]	1290(Тур)
Physical Size	[mm]	430.4 (W) x 254.6 (H) Typ. x 9.9 (D) Typ
Interface		One channel LVDS
Support Color		16.7M colors (RGB 6-bit + Hi_FRC)
Surface Treatment		Anti-Glare, 3H
Temperature Range		
Operating	°C	0 to +50
Storage (Shipping)	°C	-20 to +60
TCO6.0 Compliance		Yes

LCD EDID:

The standard EDID settings used on the GT4000 is shown in Appendix C.

Base Options:

The standard base is flat. Please refer to the dimensional section for more info. Please contact us if you wish to discuss a custom base option to fit your desired cabinet. The shape and mounting positions can easily be changed to suit your needs by way of a separate adapter.

Finishes:

The topper bezel lens is an opal translucent white to allow the RGB LEDs to illuminate through and so as to reduce hot spot areas. The rear of the topper, including the base and towerlight blanking plate or adapter is black, as is the topper front bezel. If you wish to discuss custom colour or finish requirements such as chrome, gold or PVD plating/spraying of the front bezel – don't hesitate to enquire.

Towerlight:

Gamesman does not supply a standard towerlight for use with this topper. However, we can provide toppers with an adapter mount kit, effortlessly allowing the fitment of 'classic' round candles available separately within the marketplace. The candle is secured to the top adapter plate with two fixing nuts and the existing candle harness is plugged into a connector mount also accessible within the top of the topper. An extension harness brings the connection through and out of the bottom along with the other connection cables. The dimensions of the adapter plate are shown below to verify compatibility along with exiting connector:



Additionally, a blanking plate is supplied if no towerlight is required.

GT4000 LCD & GT4010 LED Backlit Topper Technical Document Issue: 09 (20.06.17)

GT4010 Artwork Replacement

The photo's below show how to replace the artwork within the GT4010;

Operation ID	Description	Notes
1.	Place Topper face-down on flat workbench surface and remove the 8 screws shown.	
2.	Flip assembly over. Lift bezel away from Topper. *Ground Cable & Power cable remains attached between Bezel & Assembly – Take care not to strain or disconnect looms.	
GT4000 LCD Technical Do Issue: 09 (20	& GT4010 LED Backlit Top cument .06.17)	per Page 17



Configurator/Specification Sheets GT4000

Gamesman	Spec She GT40	et : 00				18.5" LCD		
lssue: 04 30.10.2017						ENTER APPROPRIATE		
Supply Voltage	۸) 12	v 8. 21v	,		B) 24y Oply	LETTER BELOW		
LCD SCREEN	S) Standard	10.240	, H) High Br	ightness	X) Custom (1)			
ON - BOARD MEMORY (Media Player)	A)	Yes	, ,	-	B) No			
	A) VGA		B) HDMI (1.	2m Cable) C) HDMI (7M Cable)				
	D)	DVI		(Standard w	Z) N/A hen using On-Board Memory)			
Method of Periphery LED Sequence Selection	M) Manual (Rotary Switch)	R)) RS232	X) Ըւ	ustom (Specify Below)			
LED Sequence	A) Standard (Seq 2, RYW) X) Custom (Specify Below)							
Round Candle Adaptor Kit	A)	Yes			B) No			
Towerlight Blanking Plate	A)	Yes			B) No			
Bezel Colour Options	A) E	Black		X) Cı	ustom (Specify Below)			
Base Support Layout	A) Standard		B) Alternate		X) Custom (Please Specify)			
Base Moulding	A) Yes		Z) No		X) Custom (2)			
	,		, -		,			
Customer								
Customer Part Number:								
Specification Code:				GT	4000			
For manual control of p	eriphery Bezel illumi	nation:	ROTARY SWITC	СН РСВА (0927	-G02151) Available Separately	/ - Contact Sales Team		
Custom Requirements (X)								
NOTES: (1) Please specify requirements for any custom LCD settings, including brightness/contrast specifications. (2) Supplied as standard with Flat Base. Contact our Sales team should you have any specific mounting requirements								
For Technical information, please visit our website www.gamesman.co.uk If any of the above options are not applicable, please enter 'Z' Gamesman Ltd Crompton Fields, Crompton Way, Crawley, West Sussex, RH10 9QB Tel: +44 (0)1293 418888 Fax: +44 (0)1293 418880 Email: sales@gamesman.co.uk								

GT4000 LCD & GT4010 LED Backlit Topper Technical Document Issue: 09 (20.06.17) <u>GT4010</u>

Gamesman	Spec She GT40	et : 10			Gamesman			
lssue: 04 30.10.2017					ENTER APPROPRIATE LETTER BELOW			
Supply Voltage	A) 12	v & 24v		B) 24v Only				
Method of Periphery LED Sequence Selection	M) Manual (Rotary Switch)	R) RS232	X) C	ustom (Specify Below)				
LED Sequence	A) Sta (Seq 2	andard 2, RYW)	X) C	ustom (Specify Below)				
Round Candle Adaptor Kit	A)	Yes		B) No				
Towerlight Blanking Plate	A)	Yes		B) No				
Bezel Colour Options	A) I	Black	X) C	ustom (Specify Below)				
Base Support Layout	A) Standard	B) Al	ternate	X) Custom (Please Specify)				
Base Moulding	A) Yes	, Z) No)	X) Custom (1)				
	<u> </u>			, , , ,				
Customer								
Customer Part Number								
Specification Code:			GT	4010				
For manual control of p	eriphery Bezel illumi	nation: ROTARY SW	ТСН РСВА (092)	7-G02151) Available Separately	- Contact Sales Team			
Custom Requirements (X)								
NOTES: (1) Supplied as standard with Flat Base. Contact our Sales team should you have any specific mounting requirements								
For Technical information, please visit our website www.gamesman.co.uk If any of the above options are not applicable, please enter `Z' Gamesman Ltd Crompton Fields, Crompton Way, Crawley, West Sussex, RH10 9QB Tel: +44 (0)1293 418888 Fax: +44 (0)1293 418880 Email: sales@gamesman.co.uk								

If you would like a combination not listed above or have any custom requirements, please contact Gamesman to discuss.

APPENDIX A; Standard LCD Specification

GT4000 LCD Topper AUO Panel Spec







(V) Preliminary Specification() Final Specification

Module	18.5" Color TFT-LCD
Model Name	M185XTN01.2

Customer Date	Approved by Date
	<u>Chiyin Wu</u>
Approved by	Prepared by
	<u>Glenn Chan</u> 2012/5/9
Note: This Specification is subject to change without notice.	Desktop Display Business Group / AU Optronics corporation



Со	nt	en	Its

1.0 Handling Precautions	4
2.0 General Description	4
2.1 Display Characteristics	5
2.2 Optical Characteristics	6
3.0 Functional Block Diagram	10
4.0 Absolute Maximum Ratings	11
4.1 TFT LCD Module	
4.2 Backlight Unit	
4.3 Absolute Ratings of Environment	
5.0 Electrical characteristics	13
5.1 TFT LCD Module	
5.1.1 Power Specification	13
5.1.2 Signal Electrical Characteristics	14
5.2 Backlight Unit	
6.0 Signal Characteristic	17
6.1 Pixel Format Image	
6.2 The input data format	
6.3 Signal Description	
6.4 Timing Characteristics	
6.5 Timing diagram	
6.6 Power ON/OFF Sequence	
7.0 Connector & Pin Assignment	23
7.1 TFT LCD Module	
7.1.1 Pin Assignment	23
7.2 LED Connector on Backlight Unit	
7.2.1 LED Pin assignment	24
7.2.2 LED Connector dimension	25
7.2.3 LED Mating housing dimension	25
8.0 Reliability Test	26
9.0 Shipping Label	27
10.0 Mechanical Characteristics	
11. Packing Specification	



M185XTN01.2

Record of Revision

Version and Date	Page	Old description	New Description	Remark
0.1 2012/05/09		Preliminary Version		
0.2	29	Update label positions.	HI CO 18 CO 18 CO 18 CO 19	
2012/6/18	11	Logic/LCD Drive Voltage VDD: +5.5V	Logic/LCD Drive Voltage VDD: +6.0V	
	13	5.1.1 Power specification Irush Max. :2A	5.1.1 Power specification Irush Max. : TBD	
	24	PINI BLU LABEL SHPPNO LABEL		



Product Specification

AU OPTRONICS CORPORATION

1.0 Handling Precautions

- 1) Since front polarizer is easily damaged, pay attention not to scratch it.
- 2) Be sure to turn off power supply when inserting or disconnecting from input connector.
- 3) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- 4) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- 5) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface.
- 6) Since CMOS LSI is used in this module, take care of static electricity and insure human earth when handling.
- 7) Do not open or modify the Module Assembly.
- 8) Do not press the reflector sheet at the back of the module to any directions.
- 9) In case if a Module has to be put back into the packing container slot after once it was taken out from the container, do not press the center of the LED lightbar edge. Instead, press at the far ends of the LED light bar edge softly. Otherwise the TFT Module may be damaged.
- 10) At the insertion or removal of the Signal Interface Connector, be sure not to rotate nor tilt the Interface Connector of the TFT Module.
- 11) After installation of the TFT Module into an enclosure, do not twist nor bend the TFT Module even momentary. At designing the enclosure, it should be taken into consideration that no bending/twisting forces are applied to the TFT Module from outside. Otherwise the TFT Module may be damaged.
- 12) Small amount of materials having no flammability grade is used in the LCD module. The LCD module should be supplied by power complied with requirements of Limited Power Source (IEC60950 or UL1950), or be applied exemption.
- 13) Please avoid touching COF contact while handling or fitting the TFT module into your system.
- 14) When storing modules as spares for a long time, the following precaution is necessary: Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.

2.0 General Description

This specification applies to the 18.5 inch-wide Color a-Si TFT-LCD Module M185XW01.The display supports the WXGA - 1366(H) x 768(V) screen format and 16.7M colors (RGB 6-bits + Hi-FRC data). All input signals are 1-channel LVDS interface and this module doesn't contain an inverter board for backlight.



2.1 Display Characteristics

The following items are characteristics summary on the table under 25° C condition:

ITEMS	Unit	SPECIFICATIONS
Screen Diagonal	[mm]	470.1(18.51")
Active Area	[mm]	409.8 (H) x 230.4 (V)
Pixels H x V		1366(x3) x 768
Pixel Pitch	[um]	300 (per one triad) × 300
Pixel Arrangement		R.G.B. Vertical Stripe
Display Mode		TN Mode, Normally White
White Luminance (Center)	[cd/m ²]	250 cd/m ² (Typ.)
Contrast Ratio		1000 (Тур.)
Optical Response Time	[msec]	5ms (Typ., on/off)
Nominal Input Voltage VDD	[Volt]	+5.0 V (Typ)
Power Consumption	[Watt]	VDD line: PDD (typ)= 1.75W, All black pattern at 60Hz
(VDD line + LED line)		LED line : PBLU (typ) = 7.2W
· · · · ·		1 otal : 8.95W
Weight	[Grams]	1290 (Typ)
Physical Size	[mm]	430.4 (W) x 254.6 (H) Typ. x 9.9 (D) Typ
Interface		One channel LVDS
Support Color		16.7M colors (RGB 6-bit + Hi_FRC)
Surface Treatment		Anti-Glare, 3H
Temperature Range		
Operating	[°C]	0 to +50
Storage (Shipping)	[°C]	-20 to +60
TCO6.0 Compliance		Yes
Energy Star 6.0 Compliance		Yes



Product Specification AU OPTRONICS CORPORATION

2.2 Optical Characteristics

The optical characteristics are measured under stable conditions at $25^{\circ}C$:

Item	Unit	Conditions	Min.	Тур.	Max.	Note	
Viewing Angle	[degree]	Horizontal (Right) CR = 10 (Left)	75 75	85 85	-		
		Vertical (Up) CR = 10 (Down)	70 70	80 80	-	2	
Contrast ratio		Normal Direction	600	1000	-	3	
		Raising Time (T _{rR})	-	3.6	-		
Response Time	[msec]	Falling Time (T _{rF})	-	1.4	-	4	
		Raising + Falling	-	5	-		
		Red x	TBD	TBD	TBD	-	
		Red y	TBD	TBD	TBD		
Color / Chromaticity		Green x	TBD	TBD	TBD		
Coordinates (CIE)		Green y	TBD	TBD	TBD		
		Blue x	TBD	TBD	TBD	5	
		Blue y	TBD	TBD	TBD		
		White x	0.283	0.313	0.343		
Color Coordinates (CIE) White		White y	0.299	0.329	0.359		
Central Luminance	[cd/m ²]		200	250	-	6	
Luminance Uniformity	[%]		75	80	-	7	
Crosstalk (in 60Hz)	[%]				1.5	8	
Flicker	dB				-20	9	



Note 1: Measurement method

The LCD module should be stabilized at given temperature for 30 minutes to avoid abrupt temperature change during measuring (at surface 35° C). In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 30 minutes in a stable, windless and dark room.



Note 2: **Definition of viewing angle** measured by ELDIM (EZContrast 88)

Viewing angle is the measurement of contrast ratio ≥ 10 , at the screen center, over a 180° horizontal and 180° vertical range (off-normal viewing angles). The 180° viewing angle range is broken down as follows; 90° (θ) horizontal left and right and 90° (Φ) vertical, high (up) and low (down). The measurement direction is typically perpendicular to the display surface with the screen rotated about its center to develop the desired measurement viewing angle.





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Note 3: Contrast ratio is measured by TOPCON SR-3

Note 4: Definition of Response time measured by Westar TRD-100A

The output signals of photo detector are measured when the input signals are changed from "Full Black" to "Full White" (rising time, T_{rR}), and from "Full White" to "Full Black" (falling time, T_{rF}), respectively. The response time is interval between the 10% and 90% (1 frame at 60 Hz) of amplitudes.



 $T_{rR} + T_{rF} = 5$ msec (typ.).

Note 5: Color chromaticity and coordinates (CIE) is measured by TOPCON SR-3 *Note 6*: Central luminance is measured by TOPCON SR-3

Note 7: Luminance uniformity of these 9 points is defined as below and measured by TOPCON SR-3



Note 8: Crosstalk is defined as below and measured by TOPCON SR-3





Where

YA = Luminance of measured location without gray level 0 pattern (cd/m2)

YB = Luminance of measured location with gray level 0 pattern (cd/m2)



Note 9: Test Patern: Subchecker Pattern measured by TOPCON SR-3



Method: Record dBV & DC value with TRD-100





3.0 Functional Block Diagram

The following diagram shows the functional block of the 18.5 inch Color TFT-LCD Module:



I/F PCB Interface:

MSCKT2407P30HB (STM) / AL230F-A0G1D-P (P-TWO)

Mating Type:

FI-X30HL(JAE) (Locked Type) FI-X30H (JAE)(Unlocked Type)



M185XTN01.2

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4.0 Absolute Maximum Ratings

Absolute maximum ratings of the module are as following:

4.1 TFT LCD Module

Item	Symbol	Min	Max	Unit	Conditions
Logic/LCD Drive Voltage	VDD	0	+6.0	[Volt]	Note 1,2

4.2 Backlight Unit

Item	Symbol	Min	Max	Unit	Conditions
	IRLED1	0	90	[mA]	
	IRLED2				Note 1,2,5
	IRLED3	Ŭ			100% duty
	IRLED4				
	IPLED1		150	[mA]	
	IPLED2				Note 1,2,5
LED Pulse Forward Current	IPLED3	-			10% duty @100Hz
	IPLED4				
LED forward Voltage variation (per string variation)	$\Delta V f$	-	3.4	[Volt]	Note 1,2

4.3 Absolute Ratings of Environment

Item	Symbol	Min.	Max.	Unit	Conditions
Operating Temperature	TOP	0	+50	[°C]	Note 3
Glass surface temperature (operation)	TGS	0	+65	[°C]	Note 3, Note 4
Operation Humidity	HOP	5	90	[%RH]	Note 3
Storage Temperature	TST	-20	+60	[°C]	
Storage Humidity	HST	5	90	[%RH]	

Note 1: With in Ta (25℃)

Note 2: Permanent damage to the device may occur if exceeding maximum values

Note 3: Temperature and relative humidity range are shown as the below figure.

1. 90% RH Max (Ta $\leq 39^{\circ}$ C)

2. Max wet-bulb temperature at **39**°C or less. (Ta \leq 39°C)

3. No condensation

Note 4: Function Judged only

Note 5: IRLED1,2,3,4 and IPLED1,2,3,4 define as per strings LED current.

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Operating Range

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document version 0.2



5.0 Electrical characteristics

5.1 TFT LCD Module

5.1.1 Power Specification

Input power specifications are as following:

Symbol	Parameter	Min	Тур	Max	Unit	Conditions
VDD	Logic/LCD Drive Voltage	4.5	5.0	6	[Volt]	+/-10%
מסו	IDD Input Current		0.35	0.42	[A]	VDD= 5.0V, All Black Pattern At 60Hz,
input Current	-	0.42	0.5		VDD= 5.0V, All Black Pattern At 75Hz	
		-	1.75	2.1	[Watt]	VDD= 5.0V, All Black Pattern At 60Hz
PDD VDD Power	VDD Fower	-	2.1	2.5		VDD= 5.0V, All Black Pattern At 75Hz
IRush	Inrush Current	-	-	TBD	[A]	Note 1
VDDrp	Allowable Logic/LCD Drive Ripple Voltage	-	-	350	[mV] p-p	VDD= 5.0V, All Black Pattern At 75Hz

Note 1: Measurement conditions:

The duration of rising time of power input is 470us.







5.1.2 Signal Electrical Characteristics

Input signals shall be low or Hi-Z state when VDD is off. Please refer to specifications of SN75LVDS82DGG (Texas Instruments) in detail.

1. DC Characteristics of each signal are as following:

Symbol	Parameter	Min	Тур	Мах	Units	Condition
ЛТЦ	Differential Input High		-	+100	[mV]	VCM = 1.2V
VIH	Threshold	-				Note 1
VTI	Differential Input Low		[m]/]	VCM = 1.2V		
VIL	Threshold	-100	-	-	[mv]	Note 1
VID	Input Differential Voltage	100	-	600	[mV]	Note 1
VCM	Differential Input Common	.10	.10	+1.5	[V]	VTH-VTL = 200MV (max)
	Mode Voltage	+1.0	+1.2			Note 1

Note 1: LVDS Signal Waveform





2. AC Characteristics

Description	Symbol	Min	Max	Unit	Note
Maximum deviation of input	Fdev	-	± 3	%	
clock frequency during SSC					
Maximum modulation frequency	Fмоd	-	200	KHz	
of input clock during SSC					



< Spread Spectrum>

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5.2 Backlight Unit

Parameter guideline for LED driving is under stable conditions at 25°C (Room Temperature):

Symbol	Description	Min.	Тур.	Max.	Unit	Note
IRLED1						
IRLED2						
IRLED3	LED Operation Current	67	70	73	[mA]	Note 1
IRLED4						
VLED	Light Bar Operation Voltage	24	25.6	27.2	[Volt]	Note 2
PBLU	BLU Power Consumption	6.4	7.2	7.9	[Watt]	Note 3
LTLED	LED Life Time (Typical)	30,000	-	-	[Hour]	Note 4

Each module consists of 32 pcs LED (4 strings x 8 pcs / string)

Note 1 : The specified current is 100% duty of LED chip input current, IRLED1,2,3,4 define as per strings LED current.

Note 2 : The value showed in the table is one light bar's operation voltage.

Note 3 : PBLU = VLED *(IRLED1+IRLED2+IRLED3+IRLED4)

Note 4: Definition of life time: Brightness becomes to 50% of its original value. The minimum life time of LED unit is on the condition of IRLED = 70mA and 25 ± 2 °C (Room Temperature).



6.0 Signal Characteristic

6.1 Pixel Format Image

Following figure shows the relationship of the input signals and LCD pixel format.



6.2 The input data format



Note1: Normally, DE, VS, HS on EVEN channel are not used. Note2: 8-bits signal input.





6.3 Signal Description

PIN #	SIGNAL NAME	DESCRIPTION
1	NC	No contact (For AUO internal use)
2	NC	No contact (For AUO internal use)
3	NC	No contact (For AUO internal use)
4	GND	Power Ground
5	RXIN0-	Negative LVDS differential data input (0)
6	RXIN0+	Positive LVDS differential data input (0)
7	GND	Power Ground
8	RXIN1-	Negative LVDS differential data input (1)
9	RXIN1+	Positive LVDS differential data input (1)
10	GND	Power Ground
11	RXIN2-	Negative LVDS differential data input (2)
12	RXIN2+	Positive LVDS differential data input (2)
13	GND	Power Ground
14	RXCLKIN-	Negative LVDS differential clock input (clock)
15	RXCLKIN+	Positive LVDS differential data input (clock)
16	GND	Power Ground
17	RXIN3-	Negative LVDS differential data input (3)
18	RXIN3+	Positive LVDS differential data input (3)
19	GND	Power Ground
20	NC	No contact (For AUO internal use)
21	NC	No contact (For AUO internal use)
22	NC	No contact (For AUO internal use)
23	GND	Power Ground
24	GND	Power Ground
25	GND	Power Ground
26	VCC	+5V power supply
27	VCC	+5V power supply
28	VCC	+5V power supply
29	vcc	+5V power supply
30	VCC	+5V power supply



Product Specification

M185XTN01.2

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document version 0.2



M185XTN01.2

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6.4 Timing Characteristics

Basically, interface timing described here is not actual input timing of LCD module but close to output timing of SN75LVDS82DGG (Texas Instruments) or equivalent.

Signal	Item	Symbol	Min	Тур	Max	Unit
	Period	Tv	776	808	1023	Th
	Active	Tdisp(v)	768	768	768	Th
V-section	Blanking	Tblk(v)	8	40	255	Th
	Period	Th	1416	1606	2047	Tclk
	Active	Tdisp(h)	1366	1366	1366	Tclk
H-section	Blanking	Tblk(h)	50	240	681	Tclk
	Period	Tclk	-	12.8	-	ns
Clock	Frequency	Freq	55	78	90	MHz
	Frame	F				
Frame Rate	Rate		50	60	75	Hz

Note1 : DE mode only

Note2 : Clock Frequency 90MHz(Max.)= 1416(H)*847(V)*75Hz







6.6 Power ON/OFF Sequence

VDD power and lamp on/off sequence are as follows. Interface signals are also shown in the chart. Signals from any system shall be Hi-Z state or low level when VDD is off.



Power Sequence Timing

Doromotor		Value	Linit	
Farameter	Min.	Тур.	Max.	Unit
T1	0.5	-	10	[ms]
T2	0	-	50	[ms]
Т3	500	-	-	[ms]
T4	100	-	-	[ms]
Т5	0		50	[ms] <i>Note1,2</i>
Т6	5	-	100	[ms] <i>Note1,2</i>
Τ7	1000	-	-	[ms]

Note1 : Recommend setting T5 = 0ms to avoid electronic noise when VDD is off.

Note2 : During T5 and T6 period , please keep the level of input LVDS signals with Hi-Z state.



7.0 Connector & Pin Assignment

Physical interface is described as for the connector on module. These connectors are capable of accommodating the following signals and will be following components.

7.1 TFT LCD Module

Connector Name / Designation	Interface Connector / Interface card
Manufacturer	STM or P-TWO
Type Part Number	MSCKT2407P30HB (STM) / AL230F-A0G1D-P (P-TWO)
Mating Housing Part Number	FI-X30HL(JAE) (Locked Type) FI-X30H (JAE)(Unlocked Type)

7.1.1 Pin Assignment

Pin#	Signal Name	Pin#	Signal Name
1	NC	2	NC
3	NC	4	GND
5	RXIN0-	6	RXIN0+
7	GND	8	RXIN1-
9	RXIN1+	10	GND
11	RXIN2-	12	RXIN2+
13	GND	14	RXCLKIN-
15	RXCLKIN+	16	GND
17	RXIN3-	18	RXIN3+
19	GND	20	NC
21	NC	22	NC
23	GND	24	GND
25	GND	26	VCC
27	VCC	28	VCC
29	VCC	30	VCC



7.2 LED Connector on Backlight Unit.

This connector is mounted on LED light-bar.

Connector Name / Designation	Light Bar Connector
Manufacturer	ENTERY (E&T) Corporation
Mating Type Part Number	3707K-Q06N-01R (Wire harness)

7.2.1 LED Pin assignment

Pin#	Signal Name
1	IRLED1 (current out)
2	IRLED2 (current out)
3	VLED (voltage in)
4	VLED (voltage in)
5	IRLED3 (current out)
6	IRLED4 (current out)





7.2.2 LED Connector dimension

 $H \times V \times D = 13.9 \times 3.00 \times 4.25$, Pitch = 1.0(unit = mm) $H \times V \times D = 13.9 \times 3.00 \times 4.25$, Pitch = 1.0(unit = mm)





7.2.3 LED Mating housing dimension









8.0 Reliability Test

Environment test conditions are listed as following table.

Items	Required Condition	Note
Temperature Humidity Bias (THB)	Ta= 50° C, 80%RH, 300hours	
High Temperature Operation (HTO)	Ta= 50° C , 50%RH, 300hours	
Low Temperature Operation (LTO)	$Ta = 0^{\circ}C$, 300hours	
High Temperature Storage (HTS)	Ta= 60° C, 300hours	
Low Temperature Storage (LTS)	$Ta = -20^{\circ}C$, 300hours	
Vibration Test (Non-operation)	Acceleration: 1.5 Grms Wave: Random Frequency: 10 - 200 Hz Duration: 30 Minutes each Axis (X, Y, Z)	
Shock Test (Non-operation)	Acceleration: 50 G Wave: Half-sine Active Time: 20 ms Direction: $\pm X$, $\pm Y$, $\pm Z$ (one time for each Axis)	
Drop Test	Height: 46 cm, package test	
Thermal Shock Test (TST)	-20 $^{\circ}$ C/30min, 60 $^{\circ}$ C/30min, 100 cycles	1
On/Off Test	On/10sec, Off/10sec, 30,000 cycles	
ESD (Electro Statio Discharge)	Contact Discharge: \pm 15KV, 150pF(330 Ω) 1sec, 15 points, 25 times/ point.	2
LOD (LIECTIO Static Discriatye)	Air Discharge: \pm 15KV, 150pF(330 Ω) 1sec 15 points, 25 times/ point.	2
Altitude Test	Operation:15,000 ft Non-Operation:40,000 ft	

Note 1: The TFT-LCD module will not sustain damage after being subjected to 100 cycles of rapid temperature change. A cycle of rapid temperature change consists of varying the temperature from -20° C to 60° C, and back again. Power is not applied during the test. After temperature cycling, the unit is placed in normal room ambient for at least 4 hours before power on.

Note 2: EN61000-4-2, ESD class B:

Certain performance degradation allowed

No data lost

Self-recoverable

No hardware failures.

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9.0 Shipping Label



Note 1: For Pb Free products, AUO will add 🔊 for identification.

Note 2: For RoHS compatible products, AUO will add **RoHS** for identification.

Note 3: For China RoHS compatible products, AUO will add 100 for identification.

Note 4: The Green Mark will be presented only when the green documents have been ready by AUO Internal Green Team.

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Product Specification

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10.0 Mechanical Characteristics



M185XTN01.2

document version 0.2



Product Specification

M185XTN01.2

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11 52 REV CON NO. DESCRIPTION SIGN DATE



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11. Packing Specification

M185 14片裝:48.5*37.2*34.8cm 料號:

Carton:81.18M02.008 /Cushion:84.18M02.037



將**M185**模組置入靜電袋中並折疊後 依序放入包裝隔板中





放置14片,放入上蓋緩衝,封箱完成





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Pallet and shipment information

	Itom		Specification	Domork	
	nem		Dimension	Weight(kg)	Kemark
1	Panel	1	430.37(H)mm x 254.6(V)mm x 9.9(D)mm	1.330	
2	Cushion	1	-	1.125	
3	Box	1	485(L)mm x 372(W)mm x 348(H)mm	1.00	without Panel & cushion
4	Packing Box	14 pcs/Box	485(L)mm x 372(W)mm x 348(H)mm	20.745	with panel & cushion
5	Pallet	1	1150(L)mm x 980(W)mm x 138(H)mm	15	
6	Pallet after Packing	24 boxes/pallet	1150(L)mm x 980(W)mm x 138(H)mm	509	

document version 0.2

APPENDIX B; RS232 Communication Protocol

RS232 control

Firmware: 0850-G02205-04 RS232 Control instruction:

- All commands are comprised of ASCII type 8 bit/no parity/1 stop bit character transmissions, transmitted at 115.2K bit/s as a continuous burst. Duration of the burst must not exceed 20ms. Responses are of a similar format.
- 2. You need to send 12 X 8bit data to topper, after receiving effective RS232 communication, the Topper will enter the corresponding operation mode (without delay waiting).
- 3. RS232 Communication control protocol as follows,

Byte1: Send the lead code(0xe7)
Byte2: Send the address code(0x41)
Byte3: Send the data length(0x08)
Byte4-Byte11: Send mode data of choosing the mode and colour
Byte12: Send the chksum data

Byte1	Byte2	Byte3	Byte4- Byte11	Byte12
0xe7	0x41	0x08	Data1-Data8	chksum

<u>4.</u> The chksum field is a negative sum of all preceding bytes of the packet including the flag, total sum of all bytes in the packet is zero.

5. Mode and Color select

The **Byte4- Byte11** will decide which mode and color group are used, you need to send 8x8bit data. For certain mode and color group, 0x00 will discard this mode, 0x01-0x05 will enable this mode and color group, see the below diagram:

	DATA							
COLOR	Data1	Data2	Data3	Data4	Data5	Data6	Data7	Data8
00101	MODE	MODE	MODE	MODE	MODE	MODE	MODE	MODE
	Α	В	С	D	E	F	G	Н
GWR	0x01	0x01	0x01				0x01	0x01
RGB	0x02	0x02	0x02				0x02	0x02
RYW	0x03	0x03	0x03	WHATEVER 0x01-0x05 0x04				0x03
RWB	0x04	0x04	0x04					0x04
RCY	0x05	0x05	0x05				0x05	0x05

6. Return value

When all date and CRC are received rightly, the controller will return 5 X 8bit data to confirm:

Byte1	Byte2	Byte3	Byte4	Byte5
0xe7	0x41	0x01	Data1	chksum

For example:

The master message might be: 0xe7 0x41 0x08 0x01 0x02 0x03 0x04 0x05 0x01 0x02 0x03 0xBB

The slave reply is just the command echo: 0xe7 0x41 0x01 0x01 0xD6

7. Exit RS23 mode

If the topper need to exit RS232 mode, the master controller will send 3 X 8bit data: 0xe7, 0x41 and 0x0D.

APPENDIX C; GT4000 EDID Settings



EDID (Extended Display Identification Data) Report

Vendor/Product Identification:

Monitor Name :	GM4000-01
Monitor Serial Number :	
Manufacturer Name :	CNC
Product Id :	0
Serial Number :	6666
Week Of Manufacture :	16
Year Of Manufacture :	2015
EDIDVersion :	V1.4
Number Of Extension Flag :	0

Display parameters:

Video Input Definition :	Digital Signal
DFP1X Compatible Interface :	False
Max Horizontal Image Size :	410 mm
Max Vertical Image Size :	230 mm
Max Display Size :	18.5 Inches

Power Management and Features:

Standby :	Supported
Suspend :	Supported
ActiveOff :	Supported
Video Input :	1
sRGB Default ColorSpace :	False
Default GTF :	Not Supported
Prefered Timing Mode :	True

Gamma/Color and Etablished Timings:

Display Gamma : Red : Green : Blue : White :	2.2 x = 0.636 - y = 0.349 x = 0.29 - y = 0.584 x = 0.143 - y = 0.08 x = 0.313 - y = 0.329
Etablished Timings :	800 x 600 @ 60Hz (VESA) 800 x 600 @ 56Hz (VESA) 640 x 480 @ 75Hz (VESA) 640 x 480 @ 72Hz (VESA) 640 x 480 @ 60Hz (IBM, VGA) 720 x 400 @ 70Hz (IBM, VGA) 1280 x 1024 @ 75Hz (VESA) 1024 x 768 @ 75Hz (VESA) 1024 x 768 @ 60Hz (VESA) 1024 x 768 @ 60Hz (VESA) 800 x 600 @ 75Hz (VESA)
Display Type :	RGB Color Display
Standard Timing:	

X Resolution :	1280
Y Resolution :	960
Vertical Frequency :	60
Standard Timings n°	3
X Resolution :	1152
Y Resolution :	864
Vertical Frequency :	60
Standard Timings n°	4
X Resolution :	1600
Y Resolution :	900
Vertical Frequency :	60
Standard Timings n°	5
X Resolution :	1280
Y Resolution :	1024
Vertical Frequency :	60
Standard Timings n°	8
X Resolution :	1920
Y Resolution :	1080
Vertical Frequency :	60
Preferred Detailed Timing:	
Pixel Clock :	85.5 Mhz
Horizontal Active :	1366 pixels
Horizontal Blanking :	426 pixels
Horizontal Sync Offset :	70 pixels
Horizontal Sync Pulse Width :	143 pixels
Horizontal Border :	0 pixels
Horizontal Size :	426 mm
Vertical Active :	768 lines
Vertical Blanking :	30 lines
Vertical Sync Offset :	3 lines
Vertical Sync Pulse Width :	3 lines
Vertical Border :	0 lines
Vertical Size :	239 mm
Input Type :	Digital Separate
Interlaced :	False
VerticalPolarity :	True
HorizontalPolarity :	True
Detailed Timing #2:	
Pixel Clock :	74.25 Mhz
Horizontal Active :	1280 pixels
Horizontal Blanking :	370 pixels
Horizontal Sync Offset :	110 pixels
Horizontal Sync Pulse Width :	220 pixels
Horizontal Border :	0 pixels
Horizontal Size :	425 mm
Vertical Active :	720 lines
Vertical Blanking :	30 lines
Vertical Sync Offset :	5 lines
Vertical Sync Pulse Width :	20 lines
Vertical Border :	0 lines
Vertical Size :	239 mm

Input Type :	Digital Separate
Interlaced :	False
VerticalPolarity :	True
HorizontalPolarity :	True

Monitor Range Limit:

Maximum Vertical Frequency :	76 Hz
Minimum Vertical Frequency :	55 Hz
Maximum Horizontal Frequency :	85 KHz
Minimum Horizontal Frequency :	30 KHz
Maximum Pixel Clock :	140 MHz

Stereo Display:

Stereo Display :

Normal display (no stereo)

RAW Data:

0x00	00	\mathbf{FF}	\mathbf{FF}	\mathbf{FF}	\mathbf{FF}	\mathbf{FF}	\mathbf{FF}	00	0D	C3	00	00	0A	1A	00	00
0x10	10	19	01	04	80	29	17	78	ΕA	D6	A5	A2	59	4A	95	24
0x20	14	50	54	AF	CF	00	81	00	81	40	71	40	Α9	C0	81	80
0x30	95	00	В3	00	D1	C0	66	21	56	AA	51	00	1E	30	46	8F
0x40	33	00	AA	\mathbf{EF}	10	00	00	1E	01	1D	00	72	51	D0	1E	20
0x50	бE	DC	54	01	Α9	EF	10	00	00	1E	00	00	00	FC	00	47
0x60	4D	34	30	30	30	2D	30	31	0A	20	20	20	00	00	00	FD
0x70	00	37	4C	1E	55	0E	00	0A	20	20	20	20	20	20	00	7D



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